

SAVAGE OFF-ROAD

INSTALLATION INSTRUCTIONS

96-02 TOYOTA 4RUNNER
Part # 96024RRB



Stock rear bumper with hitch



Stock rear bumper - note how far down the hitch and spare tire are.

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Rear bumper removed.



Masking body for painting.

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Notice how the ugly sheet metal "disappears" when painted with black satin paint.

INSTALLATION:



Notch body in these two locations for clearance of cross tubes. An angle grinder works great. A hammer will do if you have nothing else. Notches are at 1" and 12" from rear of pinch weld and are about 1.5" wide.

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Here's the bumper unfinished and without the deck installed.

If you are spray painting the bumper, it is recommended that you add the grip tape prior to spray painting. Clean surface very well with a solvent before applying grip tape. If you are powder coating your bumper, apply grip tape after powder coating.



Remove the exhaust hanger and slide the bumper into place. Install bumper to factory bolt holes on frame using the two center holes on bumper. Do not tighten bolts. Slide the nut plate into the frame as shown in photo above. The smaller end goes in first. The rear of the nut plate should hang over the edge of the frame. Tighten the four bolts on each side.

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New tube bumper installed.



Side view.

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Side, underneath. Note that the support bars are angled which acts like a rock slider.

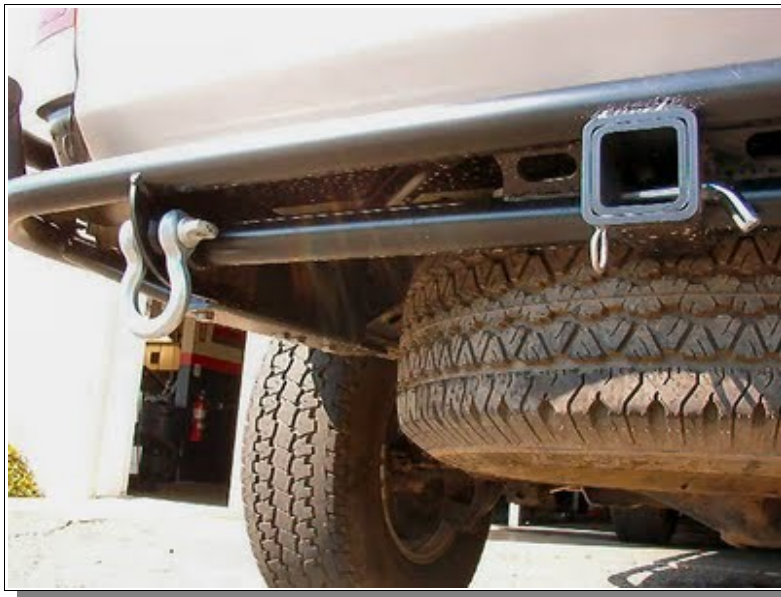


Rear view. Notice the sturdy hitch receiver and the shackle mounts.

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Rear deck. Note that grip tape has been installed (included with order).



The 2" hitch receiver is reinforced with a 1/4" plate gusset. The spare tire can be located in it's factory location without modification.

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Notice the 1" bosses for shackles that create a very strong recovery point that bolts directly to the frame using 1/4" steel.